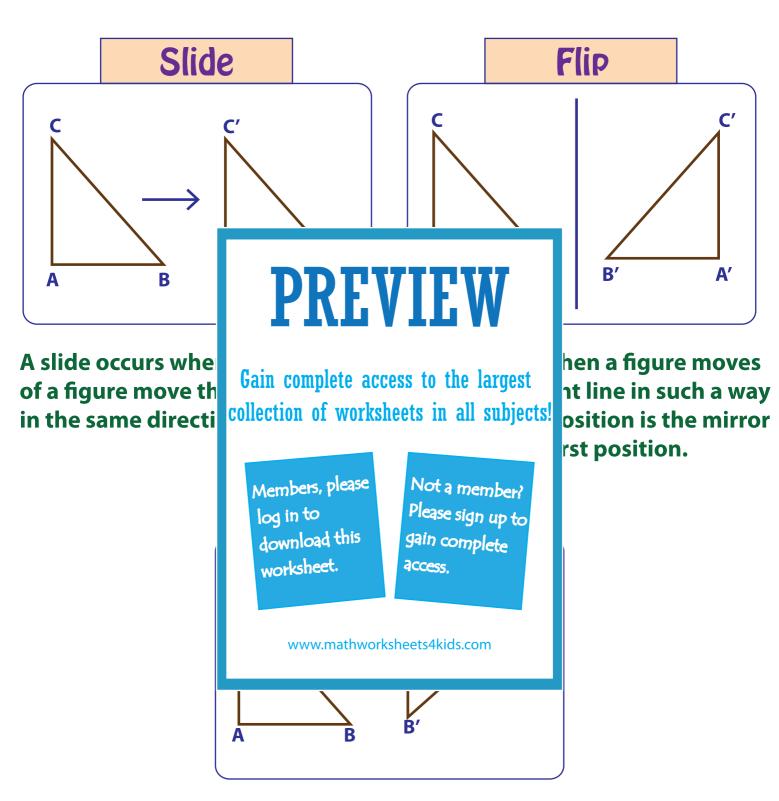
Slide, Flip & Turn Chart



A turn occurs when a figure moves from its original location to a new location on a fixed point.